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Legal Warnings

THIS FIREARM IS POTENTIALLY LETHAL! KEEP OUT OF REACH OF CHILDREN. ALWAYS USE SAFE PRACTICES DURING THE USE OF FIREARMS.

Ox Firearms will not be held liable for injury, death, or damage to property caused by any intentional, unintentional or accidental discharge of a firearm. Nor will Ox Firearms be held liable in the event that this firearm is used in a way that it was not designed for. Ox Firearms rifles are only to be used in conjunction with high quality ammunition with a brass cartridge from a manufacturer of high esteem. We do not accept any claims of damage if the firearm is currently or has previously fired with low quality ammunition.

Ox Firearms cannot control the laws of different states or the federal government. Nor can we be expected to tell you when you may break the law by possessing this firearm. The sole responsibility of observing the law is in the hands of the possessor of this firearm.

If you have any questions or concerns, please do not hesitate to contact us at:

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Firearms Safety

ALWAYS FOLLOW THE BASIC RULES OF FIREARMS SAFETY!!!

1. Always treat every firearm as though it is loaded.
2. Never point a firearm at anything that you do not intend on destroying.
3. Always keep your finger off the trigger until you are ready to fire.
4. Always be sure of your target and what is beyond it.

Never leave your gun in the open and unattended. Untrained persons or children may do damage or injury intentionally or unintentionally. Your firearm is your responsibility.

The AR15 platform will feed a round into the chamber if the bolt is locked back if a strong enough jarring is applied to the gun. This can lead to a dangerous situation. Avoidance of this situation is the responsibility of the owner of the firearm.

Never use ammo that is damaged in any way. Old, corroded, tarnished or unknown ammo can be dangerous and we will not be held liable for any damage to persons, property or the firearm in the event this ammo is used. Always use brass ammunition of high quality in this firearm.

Hand loaded ammo is not tested in the same manner as factory ammo. Due to this, pressure, velocity and other factors can lead to damage to persons or property. The risk associated with this ammunition is held entirely by the possessor of the firearm.

Always be sure to make sure the bore of the firearm is free of dirt or obstructions. Never look down the barrel of a loaded gun.

If you experience a failure to fire, wait 30 seconds before cycling the action. During the 30 second wait, keep the barrel pointed down range in case of a delayed fire.

When cleaning your firearm, always ensure that it is empty and there is no ammunition nearby while cleaning.

Store ammunition and firearms securely and separately to keep them out of the wrong hands.

Using Your Rifle

LOADING A MAGAZINE

Your rifle was designed to use AR15 style magazines. In our testing, we have found the Lancer magazines to be the best available. The metal feed lips are stronger and feed smoother. We recommend purchasing more magazines from Lancer if you need additional magazines.

1. Place the magazine on a hard surface
2. Place a cartridge on top of the magazine follower in between the feed lips. Ensure the projectile is facing forward.
3. Press down on the center of the cartridge and the round will snap in below the feed ramps. Repeat the process for the following rounds.

The AR15 uses a double feed type of magazine. This means that the rounds are staggered on the left and right sides of the magazine. During cycling, the cartridges will be stripped from either side of the magazine.

Never load ammunition that is dirty, corroded or old. Never use ammunition that is loose packed and mixed with multiple brands of ammunition. Only use, new, clean, premium ammunition from manufacturers of good repute.

DO NOT USE STEEL CASED AMMO!!!

Steel cased ammo is harder than the material that your barrel is made of and will significantly speed up wear and tear on the rifle. The use of steel case ammo will nullify the warrantee of the rifle. Corrosive ammunition will ruin your gun faster than you can imagine. You invested in a high-quality firearm, follow through by purchasing high quality ammunition. Only use ammunition manufactured to meet SAAMI specifications. The use of ammunition that does not meet SAAMI specifications can be dangerous as chamber pressures may reach catastrophic levels.

INSERTING THE MAGAZINE INTO THE FIREARM

Always keep your magazines clean. While your firearm has been designed to function in the harshest environments, keeping your firearm and magazines clean will prolong its life and ensure the best functional environment.

1. Hold the magazine below the magazine



2. Push the magazine up into the magazine well until you hear the click from the magazine release snapping into place



3. Lightly tap the bottom of the magazine to ensure the magazine is fully locked in place



Tapping the bottom of the magazine is not strictly necessary. That being said, if this is trained, during high stress scenarios, such as competition, or hunting, this step will save you time and reduce the chances of a missed magazine change.

REMOVING THE MAGAZINE FROM THE FIREARM

1. With one hand, hold the magazine.
2. With the other hand, press the magazine release while pulling down on the magazine.

During competitions and hunting, your magazine may be dropped by simply pressing the magazine release button. The magazine should free fall from the rifle. We strongly recommend checking the magazine for cracks or dents in between matches. Magazine feed lips can occasionally be slightly bent if a strong enough impact is exerted.

Locking the Bolt Carrier Back

The firearm has a bolt catch that mechanically prohibits the bolt from continuing forward after hitting the furthest rearward position in its travel. The bolt catch will be engaged after firing the final round in the magazine. To manually engage the bolt catch, do the following:

1. Grasp the charging handle and pull the bolt carrier to its full rearward position



2. With the other hand, press on the lower part of the bolt catch



3. Slowly allow the bolt to come forward until it hits the bolt catch
4. Push the charging handle all the way in until it latches

Releasing the Bolt Carrier

During the firing of the firearm, the bolt carrier will lock back in its most rearward position after expending the last cartridge in the magazine. If you are to continue firing, this will necessitate a magazine change and releasing the bolt carrier back forward to chamber a new round.

1. Using the lower portion of the palm, tap the left side of the firearm over the upper arm of the bolt release.



NOTE: It is a normal function of the rifle for the bolt to be released from its locked back position when the stock of the rifle is sufficiently jarred. This can be both hazardous as well as beneficial. Never place a firearm with a loaded magazine and a locked back bolt unattended. Setting the rifle down against a wall or support with sufficient force can release the bolt forward and chamber a round unintentionally.

Charging the Firearm

Charging the firearm strips a cartridge from the magazine and loads it in the chamber while simultaneously cocking the firing mechanism. Before this can be done, ensure a loaded magazine is inserted into the gun and you are pointing it in a safe direction.

1. If the bolt is not locked back, with the index and middle fingers of the right hand, grasp the charging handle on both sides and pull rearward until it stops



2. Release your grip on the charging handle, allowing it to return to its forward position under the force of the action spring. This is termed, "slingshotting the action" due to its similarity to firing a slingshot.



3. Keeping the muzzle down range, begin firing when ready.

At this point the firearm is loaded and ready to fire. Use all necessary cautions and observe the rules for safe handling of a firearm.

Clearing a loaded Firearm

When firing has ceased and it is desired to clear the firearm of any remaining unfired cartridges, keep the muzzle pointed in a safe direction and do the following.

1. Place the firearm in SAFE using the safety selector
2. Remove the magazine
3. Fire the remaining round if it is safe to do so.
4. Pull rearward on the charging handle until it reaches its most rearward position.



5. At the same time, press on the lower portion of the bolt release to lock the bolt back.



6. Push the charging handle forward until it clicks into place.
7. Look through the ejection port of the upper receiver and ensure there are no cartridges left in the chamber. **NEVER LOOK DOWN THE BARREL OF A GUN FROM THE MUZZLE!!!**



Operating the safety

The AR15 is fitted with a safety that will become intuitive and second nature to use with time. Located directly above the thumb, it can be engaged and disengaged with the afore mentioned member with ease.

1. With the firearm loaded, rotate the safety counter clockwise until the safety snaps into position. When the indicator is pointing toward the muzzle, the firearm is in the SAFE position as shown by the engraving on the receiver.



2. When ready to fire, use the thumb to rotate the safety in a clockwise direction until it snaps into place. The indicator will be pointing vertically and will be in the SEMI position as shown by the engraving on the receiver.



Disassembly and Cleaning

To disassemble the rifle, whether in the field or at the work bench, first ensure the firearm is unloaded and the chamber is clear of any cartridges.

1. Remove the magazine from the firearm
2. Release the bolt to go forward as if to chamber a round
3. Using either the tip of your index finger or an unfired cartridge, push the rear takedown pin into the receiver



4. Pull the takedown pin from the opposite side until it clicks into position



5. Pivot the upper receiver so the inside of the firing group can be seen



6. Using the tip of the index finger or an unfired cartridge, press the takedown pin into the receiver



7. Pull the takedown pin out until it clicks from the opposite side of the receiver



8. Separate the upper and lower receivers



9. Pull the charging handle rearward until it stops



10. Grasp the back of the bolt carrier group and remove it from the receiver



11. Remove the charging handle by sliding it down through the receiver and then out of the receiver through the rear



To clean the firearm, use a cotton cloth and solvent. We recommend Hoppes solvent as it will not completely strip all the protective oil from the firearm. Wipe off any black carbon residue from the surfaces of the gun. We recommend the use of a jag and rod to clean the barrel. The jag with a cotton cloth damped with solvent will do the best cleaning possible. If stubborn fouling deposits resist the jag, the use of a COPPER or BRASS bore brush can assist. **DO NOT USE STEEL OR ANY KIND OF ABRASIVE ON YOUR BARREL, THIS VOIDS ANY WARRANTY.**

To reassemble, reverse the preceding directions.